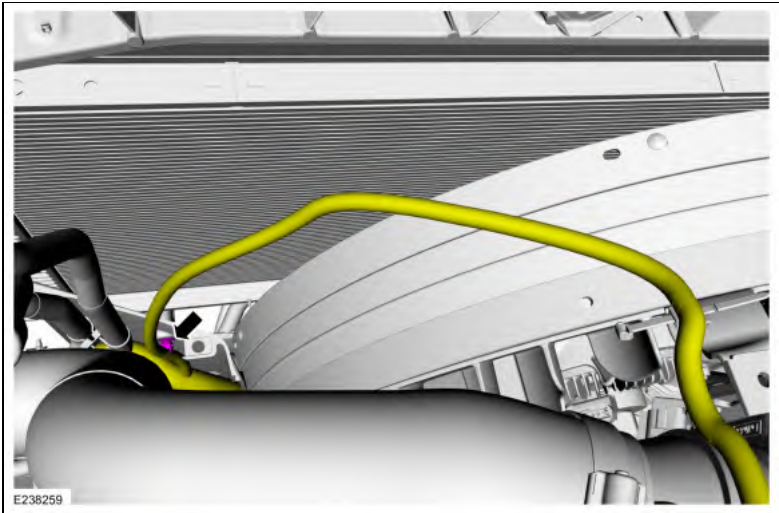


Cooling Fan Lower Shroud

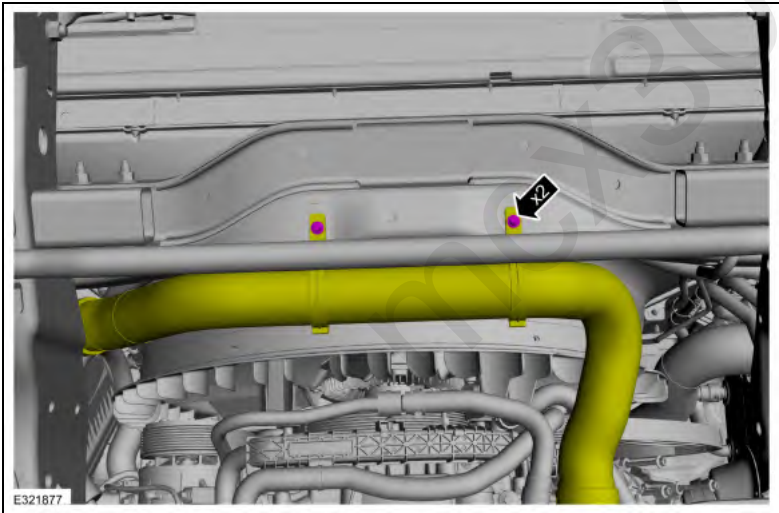
Removal

NOTE: Removal steps in this procedure may contain installation details.

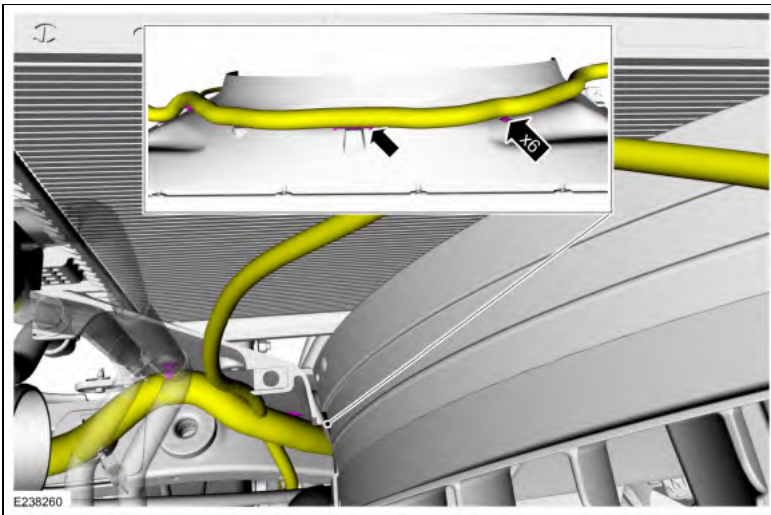
- 1. Remove the radiator.
Refer to: Radiator (303-03B Engine Cooling - 6.7L Power Stroke Diesel, Removal and Installation).
- 2. Detach the Charge Air Cooler Temperature (CACT) sensor wiring harness retainer from the lower cooling fan shroud.



- 3. Remove the bolts and detach the lower radiator hose.
Torque: 80 lb.in (9 Nm)

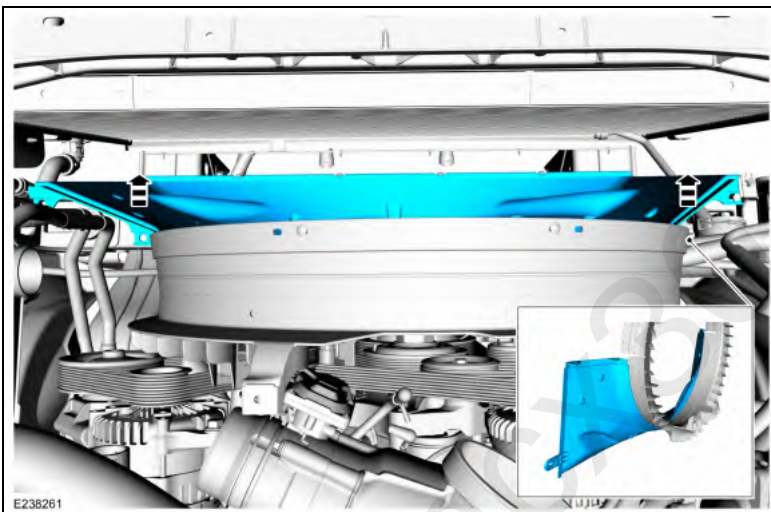


- 4. Detach the wiring harness retainers from the cooling fan shroud.



5. **NOTE:** During installation verify that the rubber stator seal is positioned fully outside the perimeter of the lower fan shroud.

Detach and remove the lower cooling fan shroud from the cooling fan stator.



Installation

1. To install, reverse the removal procedure.